



Revision: C.00

**CRITERION® 60 CASTABLE**  
**TS LEB10045 MX1N CASB**

**Monolithic  
 Refractory  
 Product Information**

Date: 16 Dec 2009

CRITERION® 60 is a high alumina low cement vibration castable that requires only half the water needed for conventional castables, resulting in a product that has superior density, higher strength, lower porosity and iron content. It is designed to replace chemically comparable brick and castables in areas that demand high hot strength, increased erosion resistance, and reduced hot load deformation.

<b>Service Temperature:</b>	1649 °C	<b>Material Required:</b>	2483 kg/m <sup>3</sup>
<b>Typical Water Required:</b>	5.0 - 6.0 %	<b>Maximum Grain Size:</b>	3 Mesh US Sieve

**Chemical Analysis**

SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	CaO	MgO	Other
34.5	60.8	1.0	1.8	0.1	0.3

**Typical Physical Properties**

Tested in accordance with International and ASTM Standards

Prefired to (°C)	Bulk Density (kg/m <sup>3</sup> )	Cold Crushing Strength (N/mm <sup>2</sup> )	Cold Modulus of Rupture (N/mm <sup>2</sup> )	Permanent Linear Change (%)
110	2483	60.9	17.5	-
816	2467	66.5	21.6	-0.2
1093	2467	89.7	25.8	-0.3
1371	2451	105.6	26.7	-0.2
1649	2579	79.7	30	-1.2

**Other Physical Properties**

Tested in accordance with International and ASTM Standards

Prefired to (°C)	Apparent Porosity (%)	Thermal Conductivity (W/m.K)	Hot Modulus of Rupture (N/mm <sup>2</sup> )	Permanent Volume Change (%)
110	6.7	-	-	-
816	15.5	-	26.2	-
1093	15.7	-	23.4	-
1371	16.5	-	3.5	-
1482	-	-	2.3	-
1649	8.3	-	-	-

**Formerly:** CRITERION® 60

Drying & Firing:	LEB.1801	Installation Method:	N/A	Mixing / Installation:	LEB.1101
Shotcreting:	N/A	Pumping:	N/A	MSDS Reference:	LEB10045

The physical and/or chemical properties and specifications of the product set forth above represent typical average results obtained in accordance with generally accepted standard test methods conducted under controlled conditions, and are subject to normal manufacturing variations. Vesuvius reserves the right to modify the properties and specifications at any time without prior notice.

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